# The Dangers of Homemade Hydrogen Fuel "The Orlando Experience"





Presented by:
Richard Stilp, RN, MA, FPEM
Florida Region 5, HazMat Coordinator
Retired District Chief, Orlando Fire
Department (Hazmat Chief)

### **Objective is this Presentation**

To provide the fire service and emergency response personnel with an overview of hydrogen based fuels, its related hazards, and the risk it can pose when involved in an emergency situation.

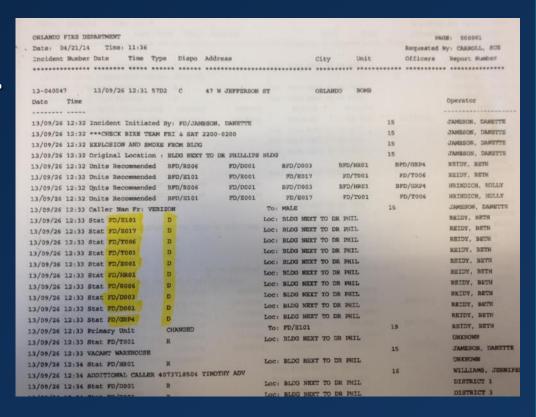
### Dispatch

September 26, 2013 at 1232

Explosion and Smoke from a Building, 47 W.

**Jefferson St** 

- Engines 101, 17, 1
- Towers 6, 1
- Heavy Rescue 1
- Rescue 6
- District 1, 3





#### What Occurred

- An explosion ripped through a warehouse blowing out the rear wall and destroying the inside of the building
- No fire occurred
- All damage was due to the catastrophic failure of K size cylinder containing 2000psi of gas
- There were no occupants when the explosion occurred.



The air was filled with dust and dirt but NO smoke. A large portion of wall on Side C was blown out.

### Damage Inside the Structure was Significant



Large cylinders were thrown around the damaged area. In total there were 12 K/M cylinders found. 5 contained product.



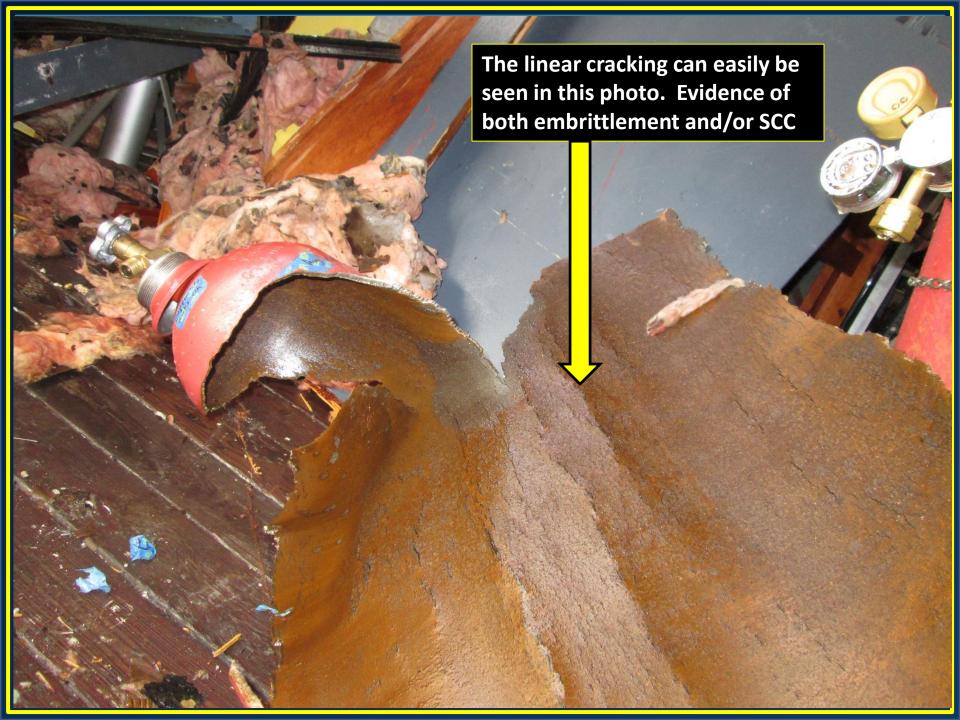
# Orlando's Response Involved Monitoring the Environment and Releasing (Venting) the Gas from the Unaffected Cylinders

- During the release process the LEL reached 72% in the building.
- A fog line was established and the LEL dropped to 1-5%
- Ventilation, using a fog line, continued until the tanks were empty and the environment reached a 0% LEL.

### **Cylinder Failure**

- The owner stated that he had several other cylinder failures but none were catastrophic.
- Failure occurred because the product was incompatible with the carbon steel cylinder
  - Stress CorrosionCracking
  - HydrogenEmbrittlement

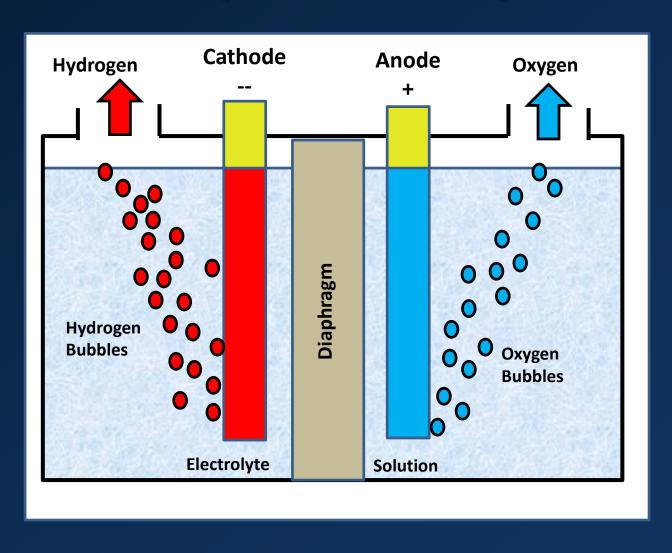




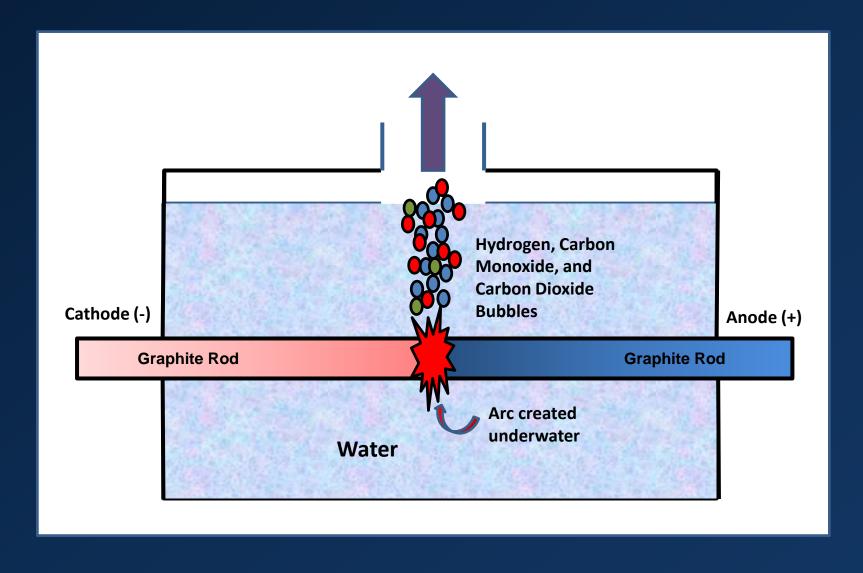
### **How is Hydrogen Fuel Made?**

- Electrolysis is a simple process of feeding electricity into electrolyte water using a positive (+) lead on one side and a negative (-) lead on the other.
- This produces oxygen at the positive lead and hydrogen at the negative
- The Orlando incident was <u>NOT</u> simple electrolysis
  - An arc welder was used with a positive and negative lead on graphite rods held close enough to produce an arc.
  - Arc technology produces primarily hydrogen, carbon monoxide, a small amount of carbon dioxide with very little oxygen.

### **Simple Electrolysis**



### **Arc Technology**





#### **Hydrillium Generator**

**Aarons machine used** two graphite rods powered by an arc welder. When the electrodes came in close proximity an arc was formed and the resulting gas contained about 60% hydrogen, 35% carbon monoxide, 2% carbon dioxide, and trace gases. This mixture has a flammable range of 7.6% to 63.4%.



#### A Little About the Owner

- The owner of the building is Aaron Fetcher
- He is an inventor and entrepreneur known for inventing and producing Whac-a-Mole and Rock-afire Explosion (from Chucky Cheese).
  - He is a scientist and inventor but not a chemist or physicist.



### Why Was This Gas Being Produced?

- Aaron was using the gas for cooking. He called his gas Carbo-Hydrillium.
- Talked about using it (in the future) as an alternate fuel for welding, vehicle fuel, and household items, currently using natural gas or propane.
- Wanted a cheaper alternative than using fossil fuels.
- Although research indicates that producing hydrogen fuel cost more than producing fossil fuel.

## Other Attempts to Make "Green Gas" Have Failed Resulting in Death and Injury.

I will highlight 3 incidents:

- 1. June 13, 2013 Kendal Washington (overpressurized cylinder)
- 2. January 10, 2011 Whittier California (unknown chemical/physical properties)
- 3. June 17, 2010 (2008, 2011), Los Angeles (Sensitive and explosive)

### June 13, 2013 Kendal Washington

- A man was seriously burned when he attempted to compress a mixture of hydrogen and oxygen into a 20 pound propane bottle.
- These bottles are not rated for high pressure.
- After the explosion, man was airlifted trauma hospital.



### January 10, 2011 Whittier California

An explosion of an unidentified high-pressure tank severed a man's leg and injured a second person.

The explosion blew off the garage door.

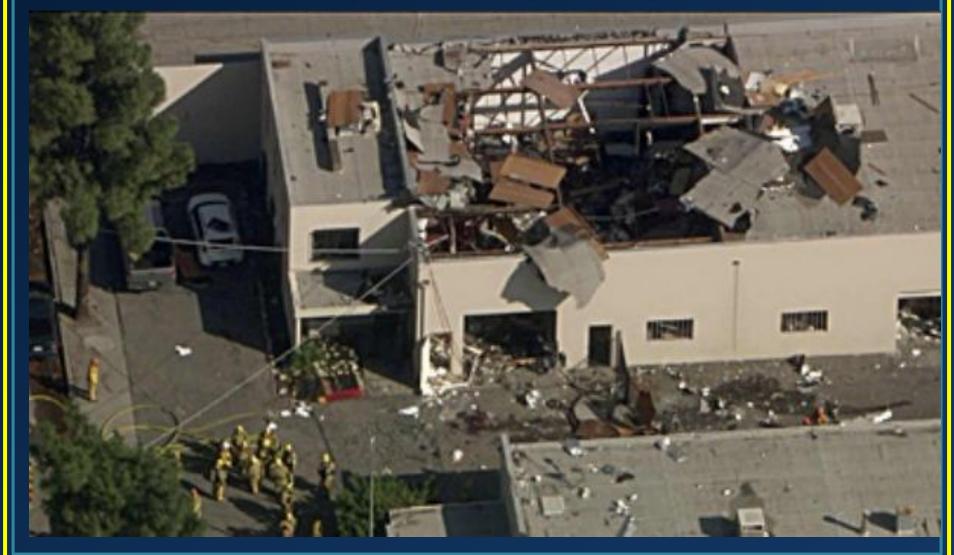
Both victims were taken to a trauma center.



### The Most Significant Event

- June 17, 2010, Los Angeles.
  - A company with a long history of accidents and incidents.
  - Named BGX Technologies, Rainbow of Hope,
     Realm Industries, and most recently <u>Sylmar</u>
    - Produced a gas called Tylar.
    - Tylar is a 2/1 hydrogen/oxygen mixture.
    - This is not new and inventors have attempted many times to produce this gas for consumer use, almost always with devastating results.

### Sylmar after the most recent explosion (2011)



### Hydrogen/Oxygen Mixtures are Called "Boom Gas" or "Brown Gas"

- The German Inventor who developed the electrolysis process named Brown Gas after himself. (BGX Technology...Brown Gas X??)
  - Extremely sensitive. Just the friction from opening the tank valve is enough to ignite the mixture.
  - If used to create a flame, the flame can backfire into the bottle and cause an explosion.

## At Least 4 Explosions Occurred at Sylmar (and other associated companies)

- 2008 2 explosions occurred and were never reported. (these were discovered after an intense investigation by DHS).
- 2010 explosion caused the death of the owner's son
- 2011 (14 months later)- detonation caused injuries to two employees. One victim, was the owners second son who lost his leg and part of an arm. He was an off-duty Los Angeles County Firefighter.

### Why Has This Become Such a Big Issue?

- Price of hydrocarbon based (fossil) fuels is getting higher.
- Information on the internet is easily available but not always accurate.
- Not understanding chemical and physical properties of the chemical being produced.
- Those producing the chemical have little knowledge of chemistry or physics.

### In 8 years gas prices have gone from \$1.75 to nearly \$4.00 per gallon



### What is the Danger?

- These inventors are not breaking the law.
   Laws focus on transportation of compressed gases and not so much on the production.
- Incompatible cylinders.
- Over pressurizing non rated or under rated cylinders.
- Producing chemicals that are very sensitive.
- Producing poisonous/flammable/explosive chemicals.

### **Emergency Responder Precautions**

- If an incident has occurred and there is an inventory of chemicals, exercise extreme caution. <u>NEVER open a cylinder to sample or</u> <u>release the chemical!!</u>
- In this type of event, control all utilities to the affected building (gas, electricity, water)
- Treat the scene as an active bomb scene and get professional advice before doing anything.

# Questionsini